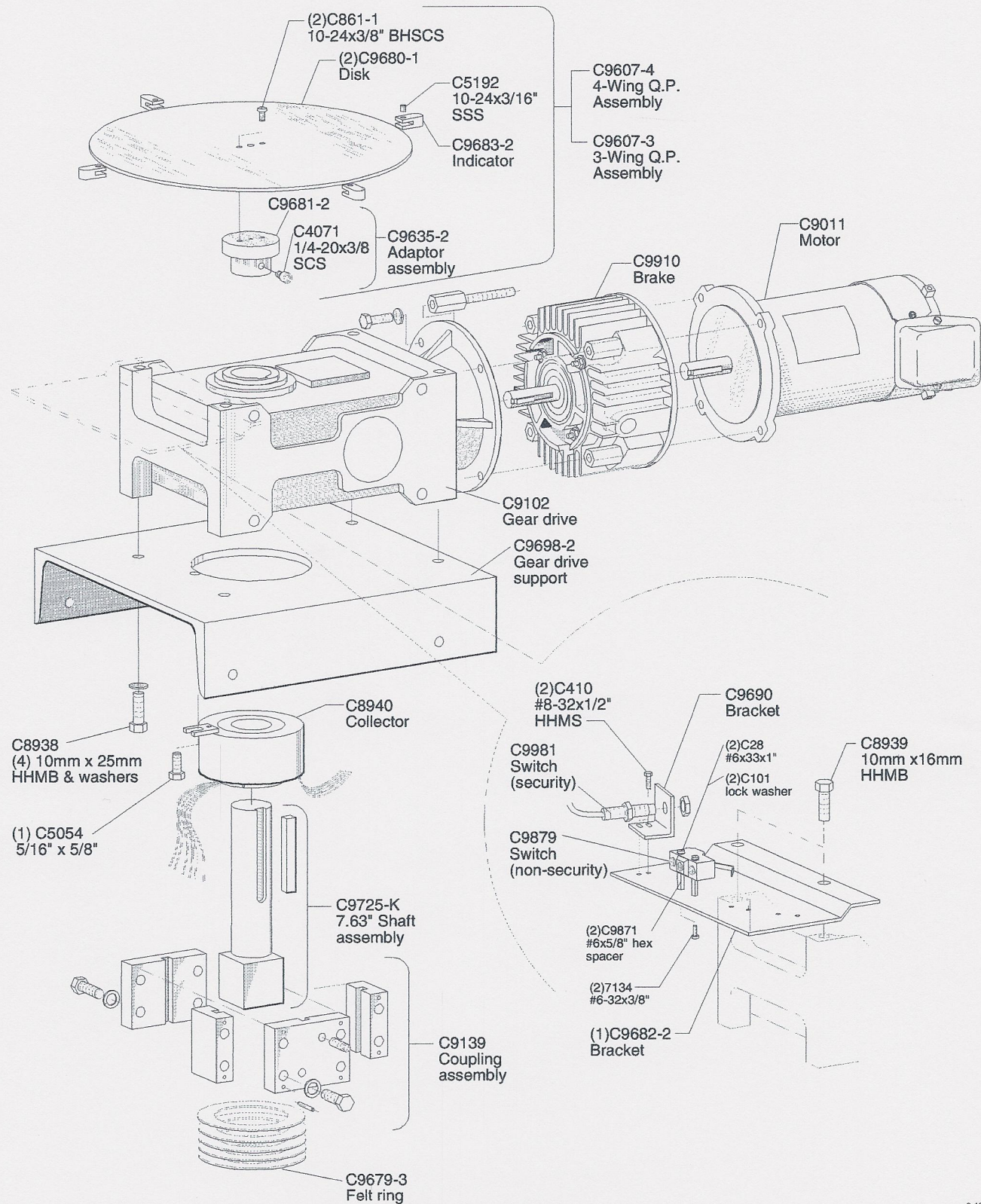
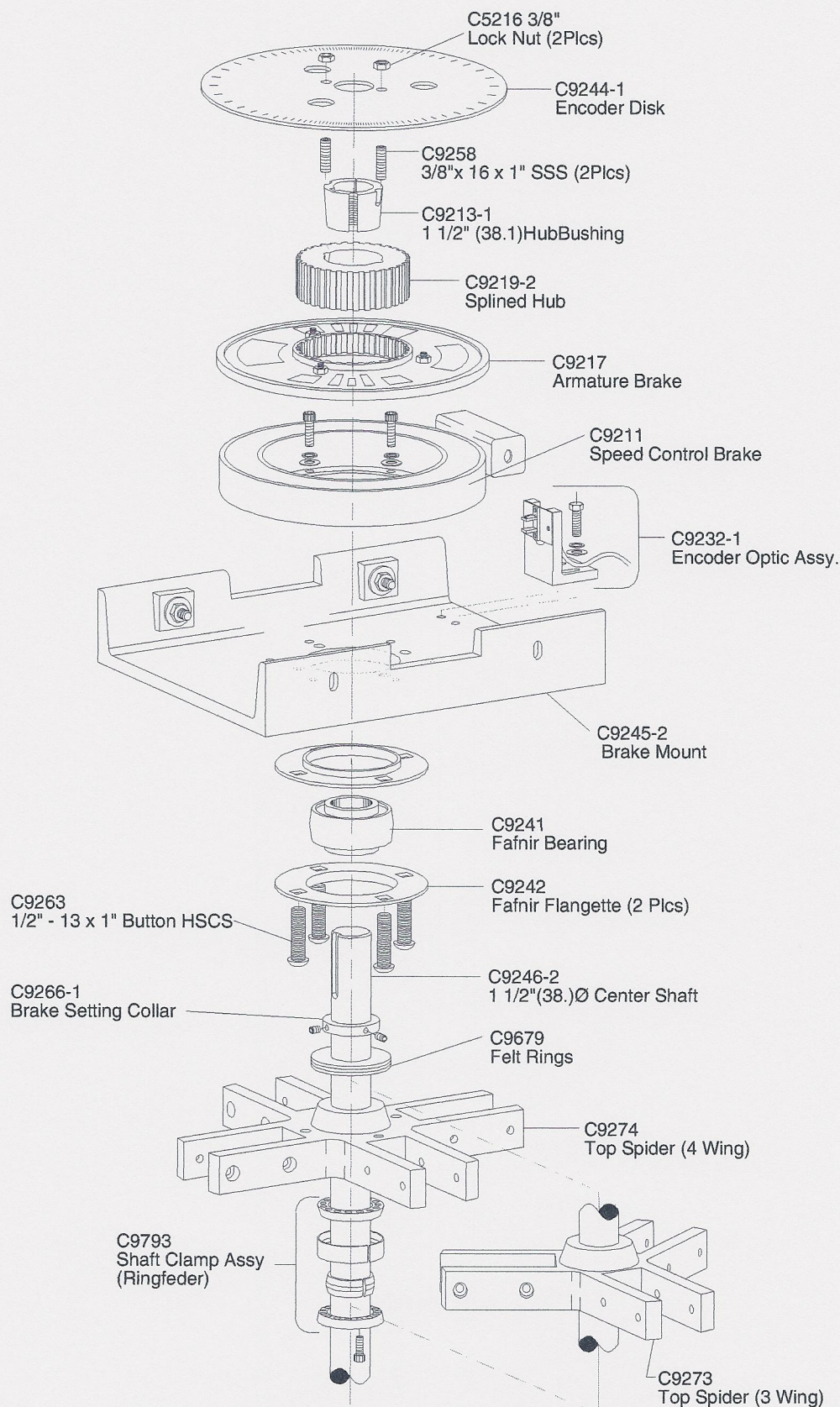
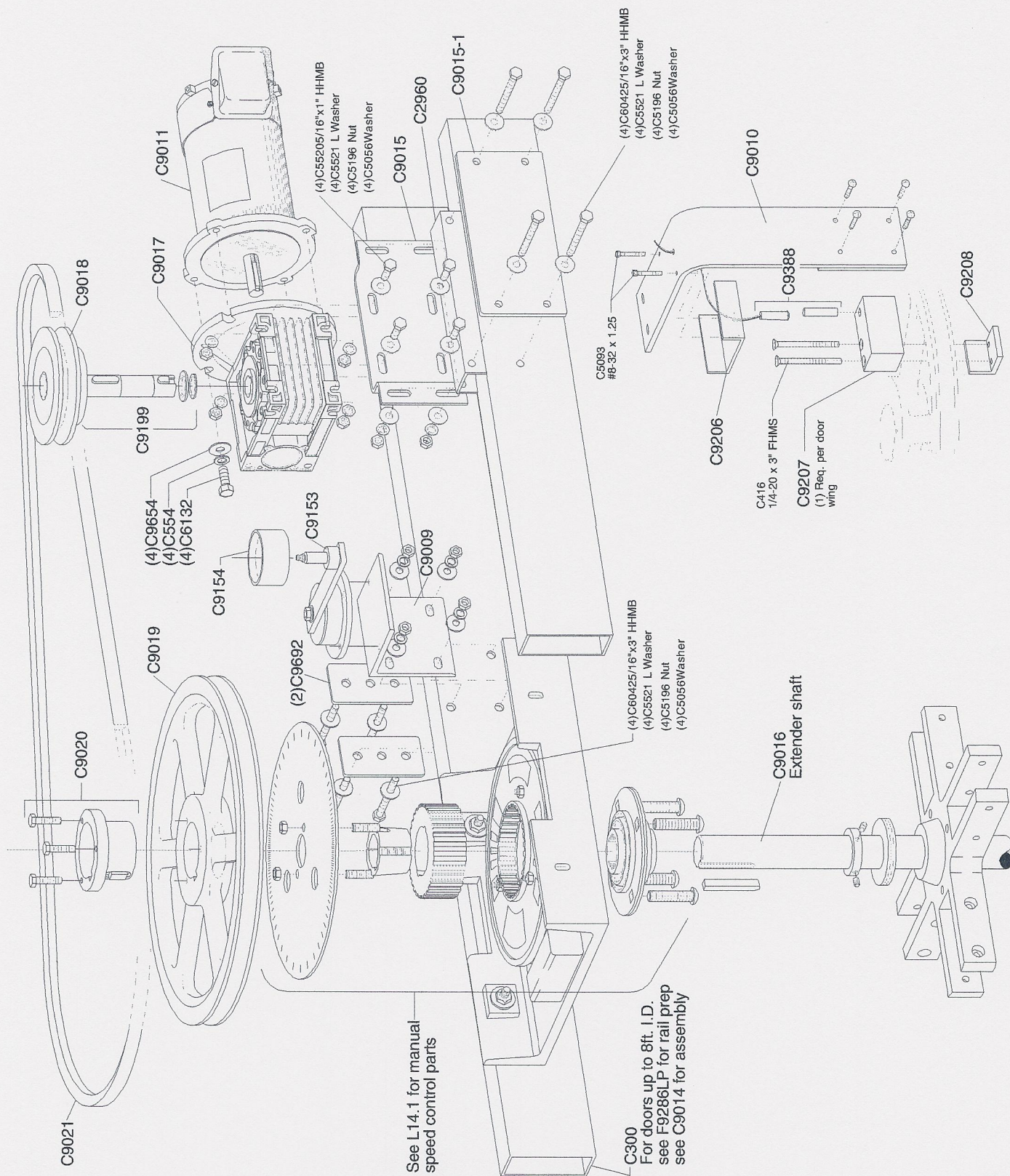


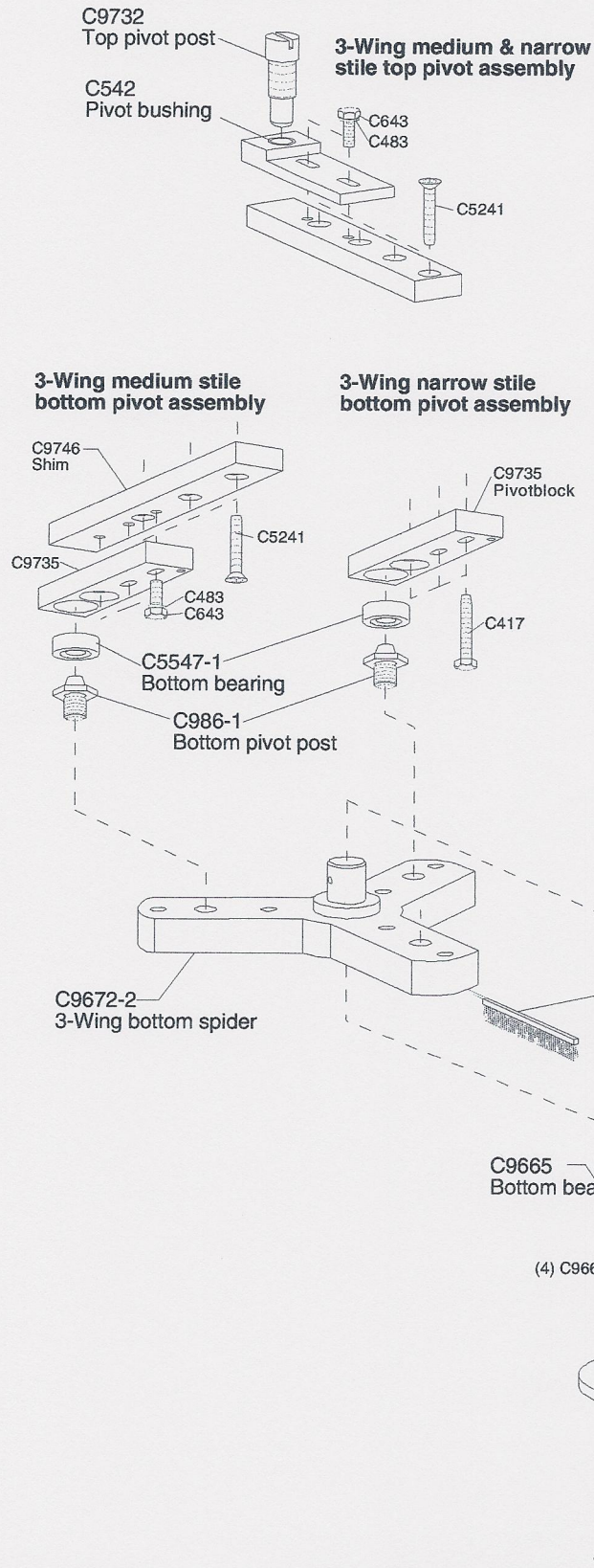
For 3 & 4 wing doors.



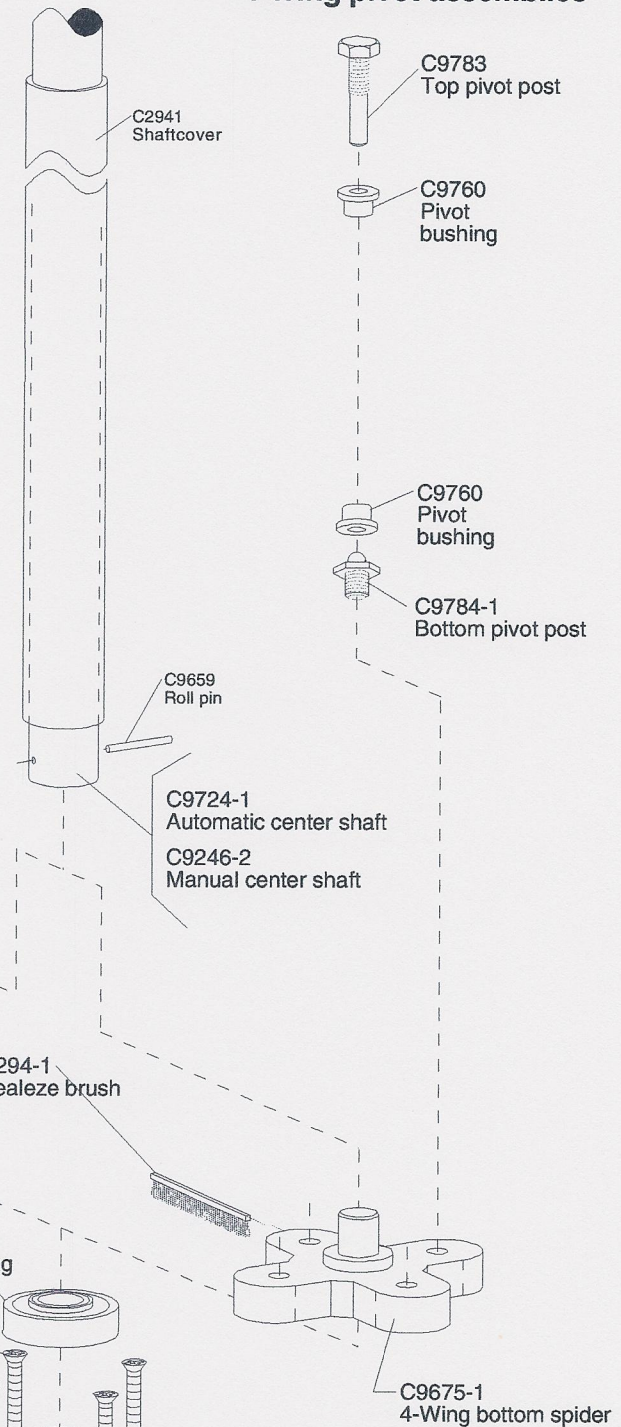


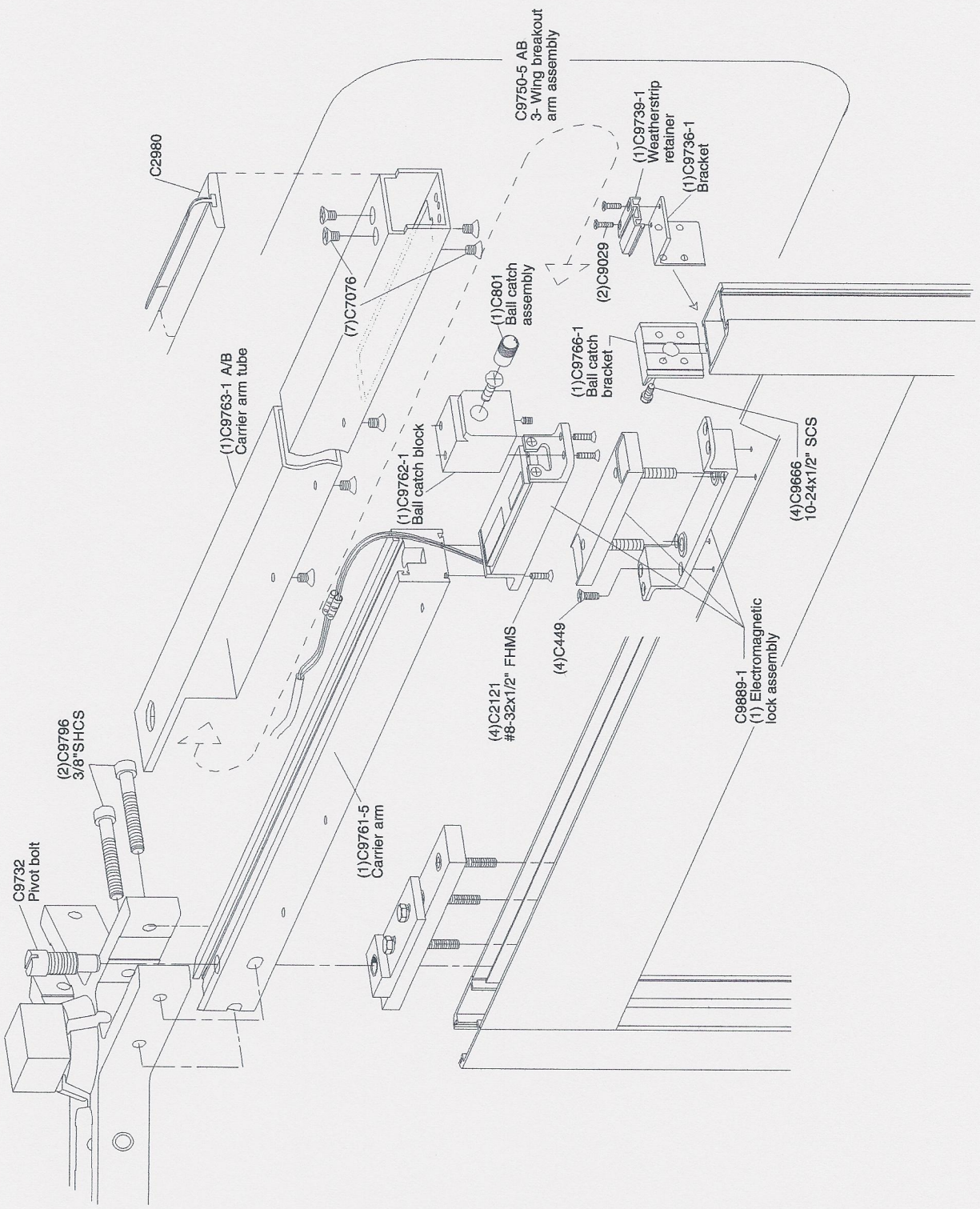


3-Wing pivot assemblies



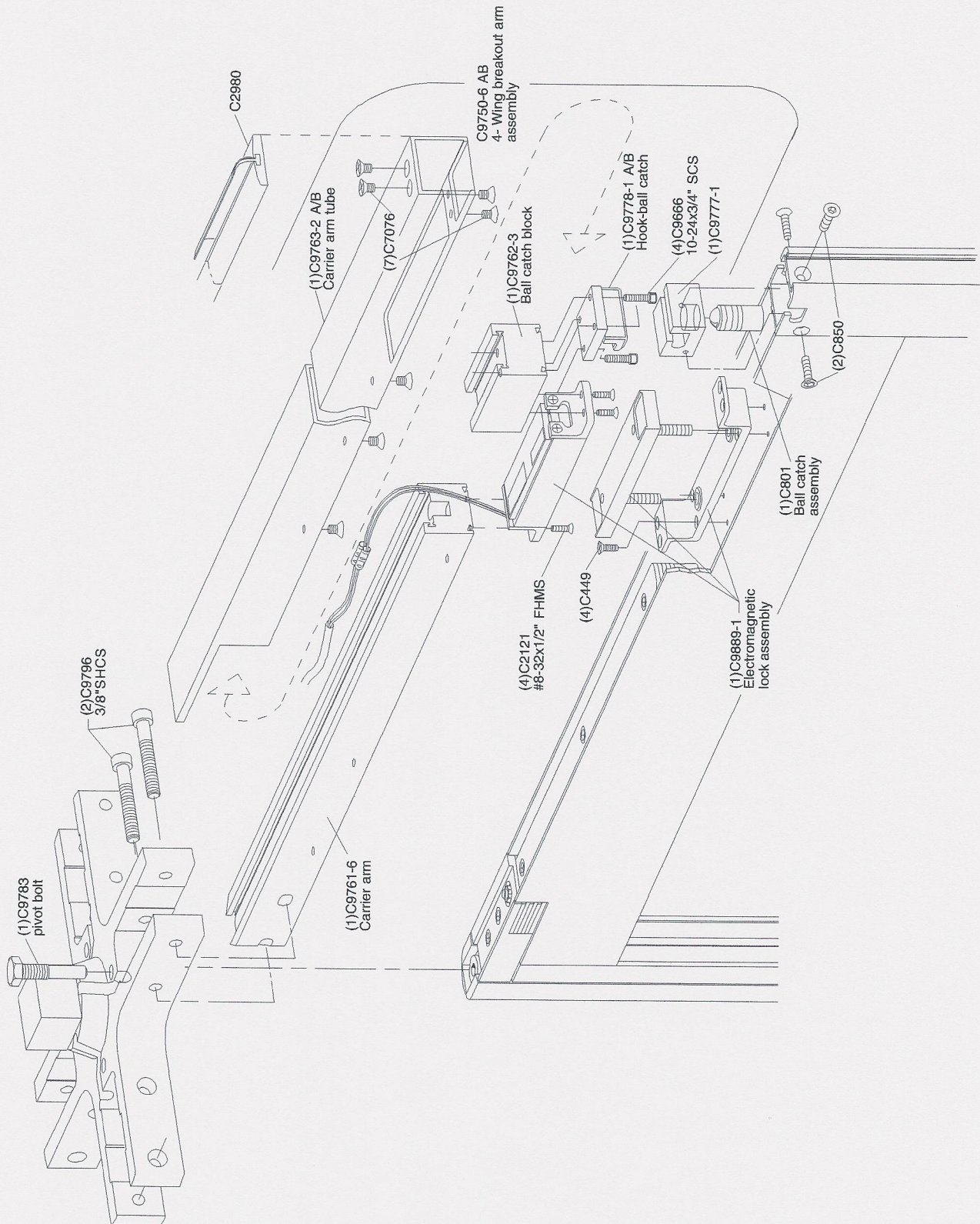
4-Wing pivot assemblies

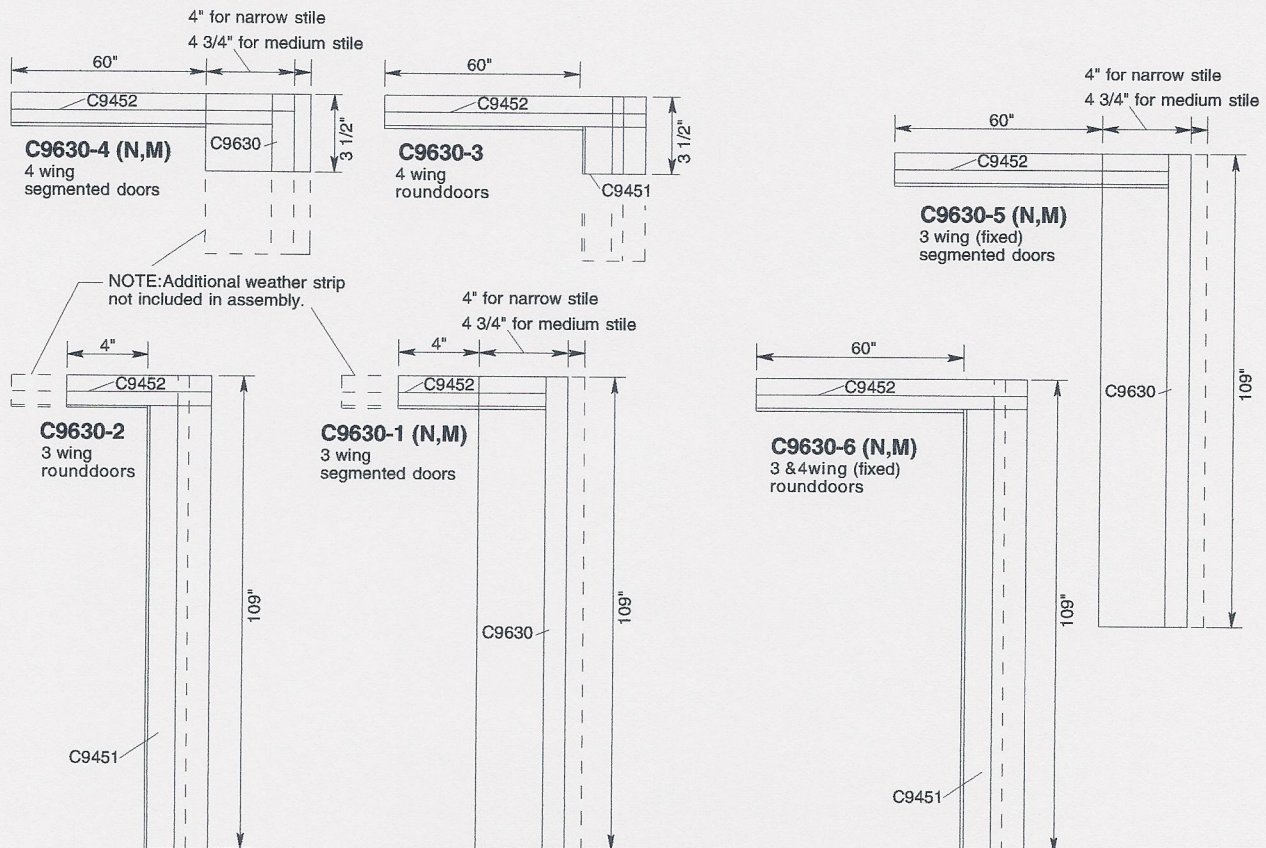
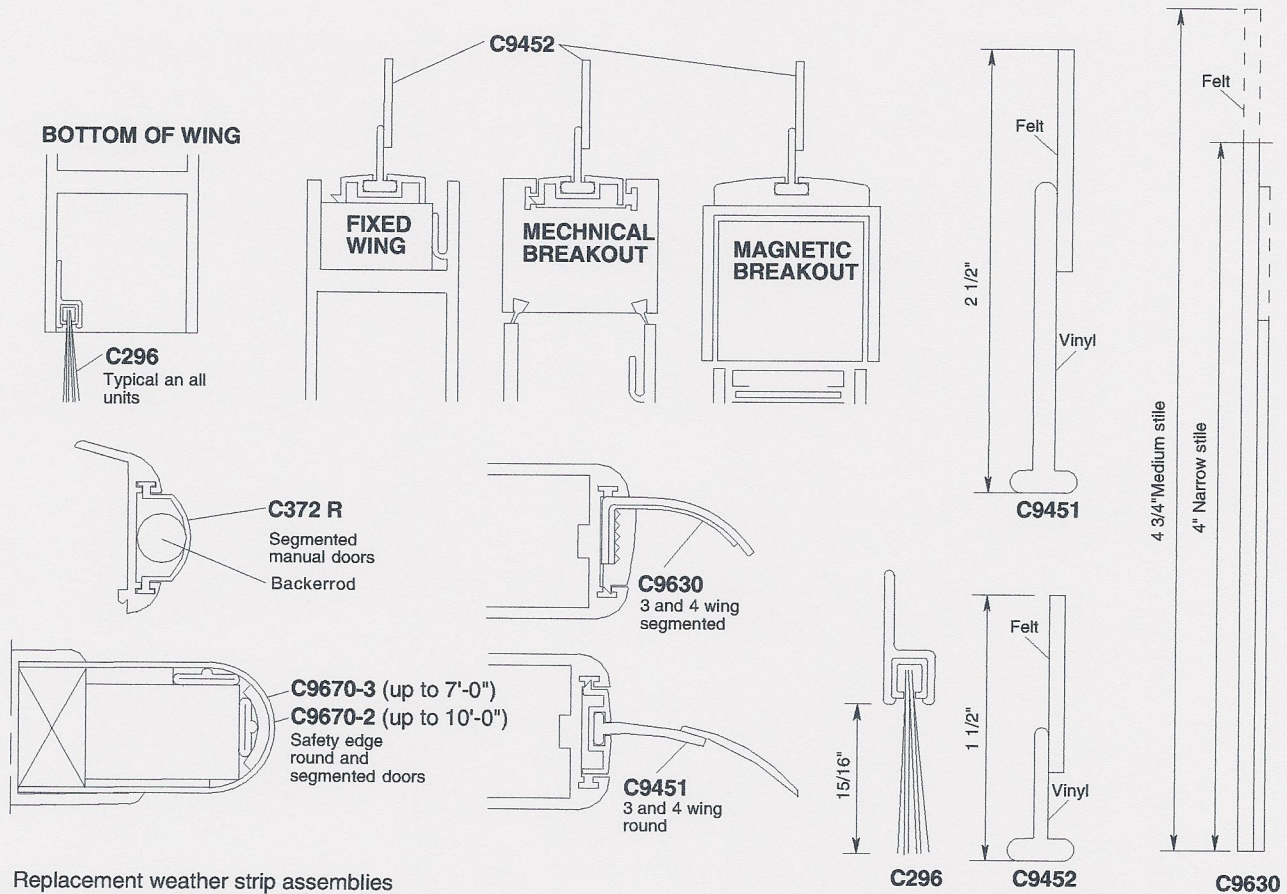


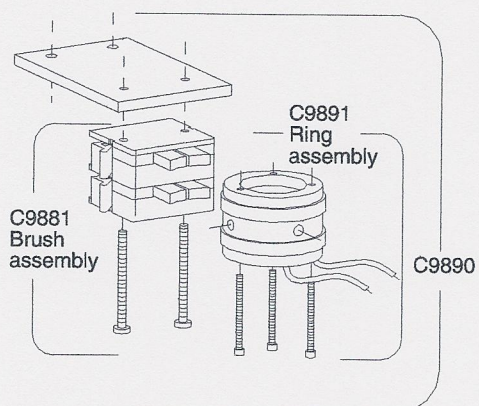


HORTON ILLUSTRATED PARTS LIST **4-Wing magnetic breakout assembly**

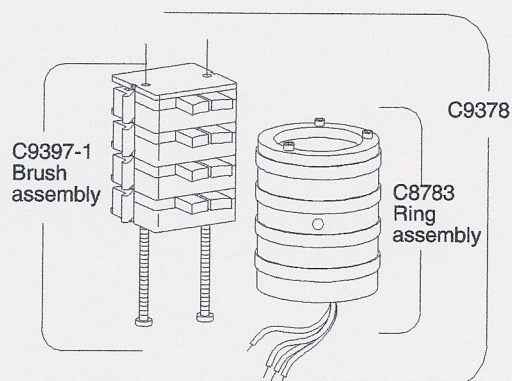
L14.5
11/98



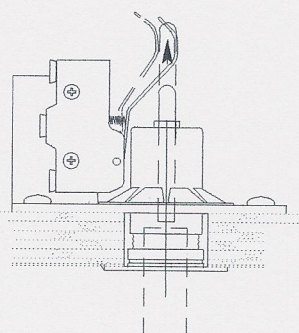




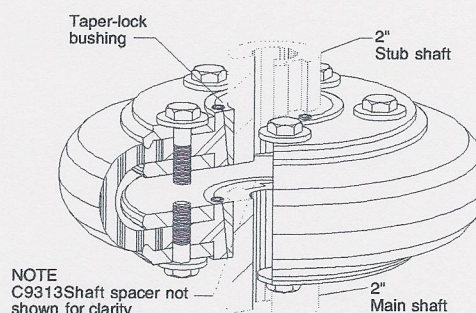
Standard revolver collector and brushes



Grand revolver collector and brushes

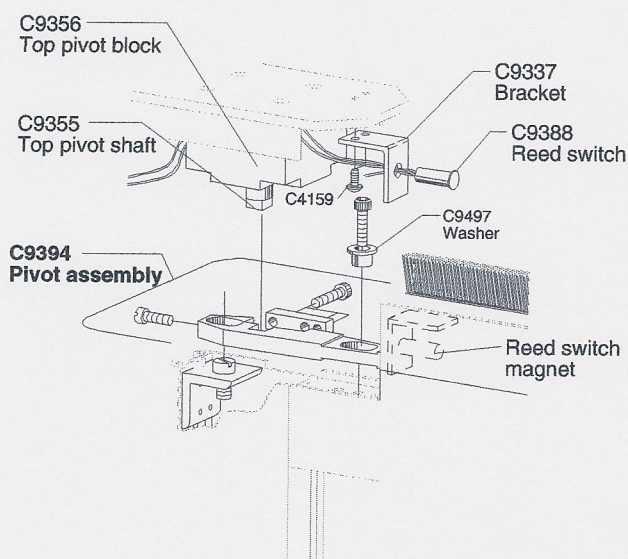


C9419 Lock indicator assembly

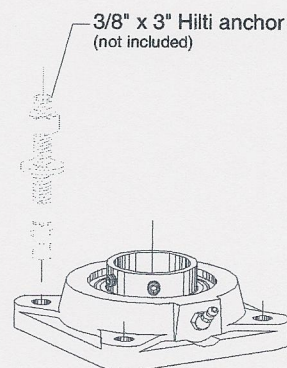


NOTE
C9313 Shaft spacer not
shown for clarity

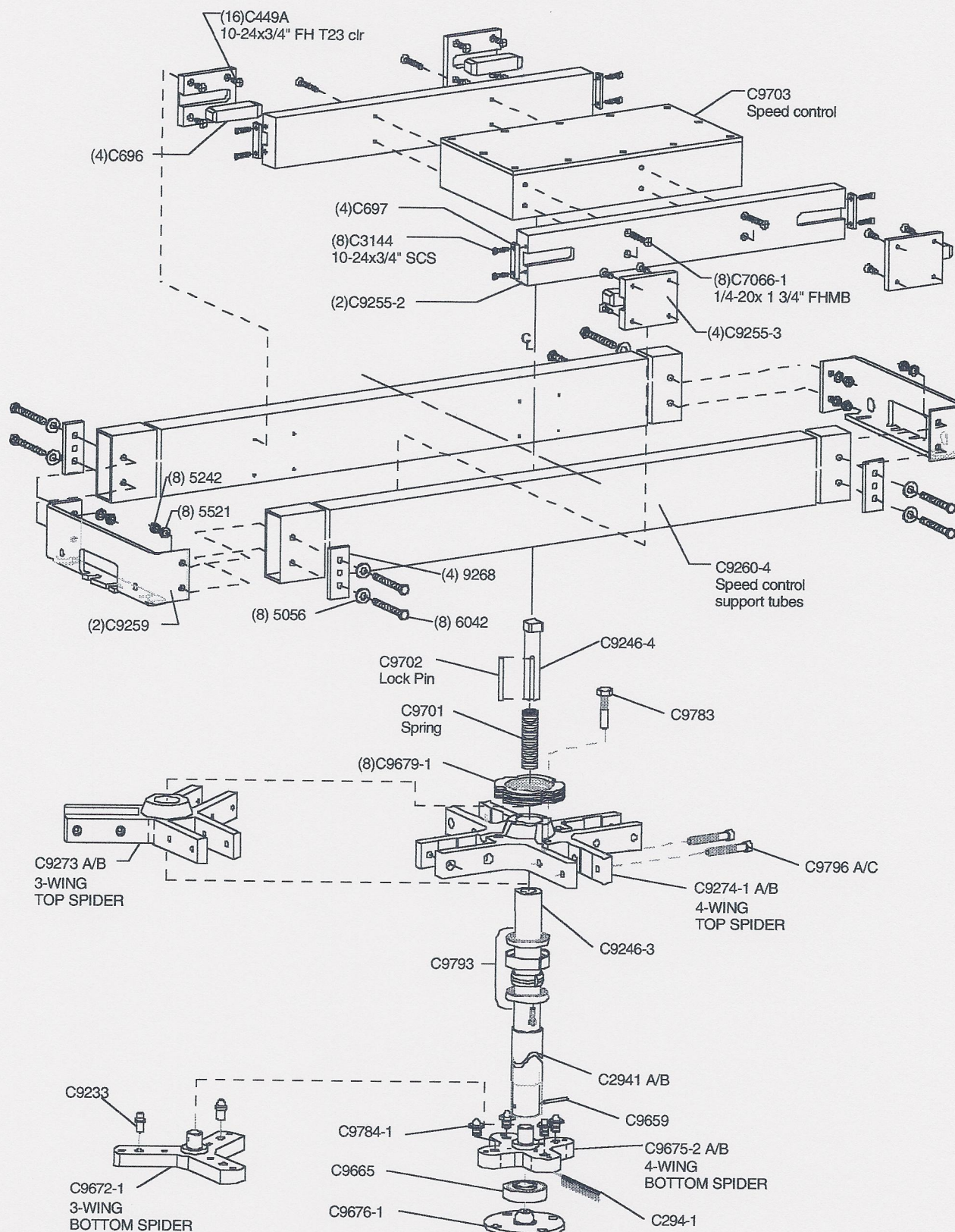
C9373-1 Coupling assembly

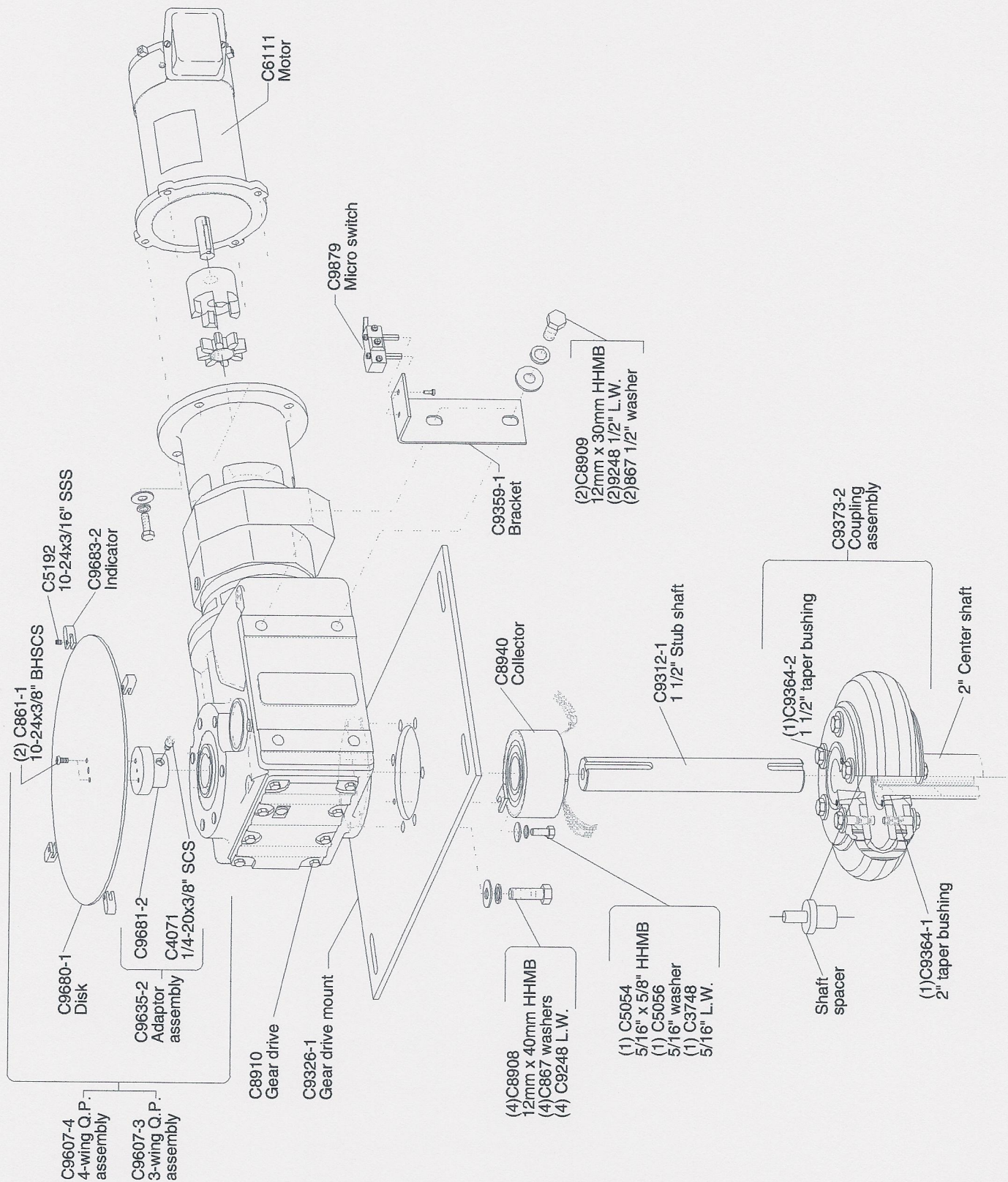


Reed switch and top pivot assembly for Grand



C9371 Grand bottom center pivot bearing

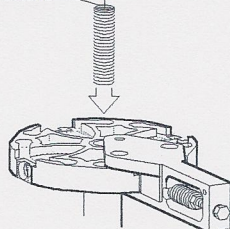




Installing the center shaft

1st Step

Insert the spring into the center shaft



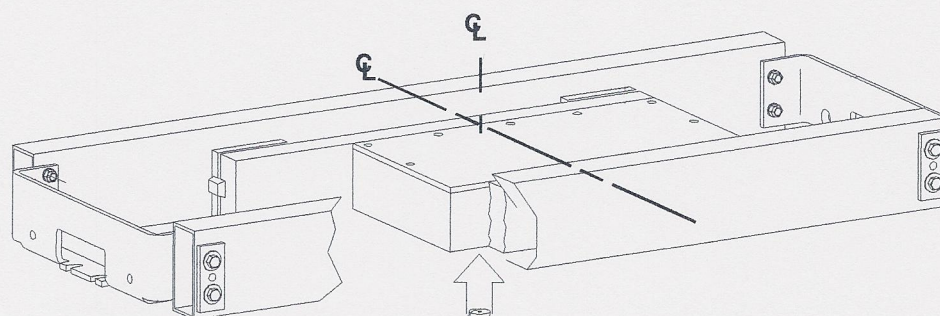
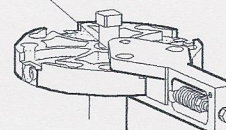
2nd Step

Insert the dowel in the slot in the pin.



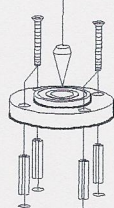
3rd Step

Align the dowel and the pin with the slot inside the center shaft.



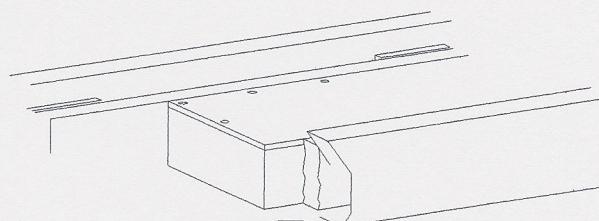
4th Step

•Place the plumb bob string through the hole in the rubber plug and insert the plug into the square hole the the bottom of the speed control.



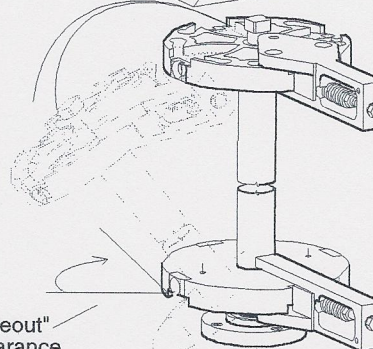
5th Step

- Position the bottom bearing plate using the plumb bob
- Mark the position of the bottom pivot plate.
- Mount the center pivot on the floor using the anchors and screws provided



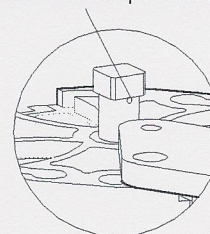
6th Step

- Tilt the center shaft and position on the center pivot.
- Push shaft extension into the center shaft.
- Rotate the center shaft into position and insert the shaft extension into the speed control.



NOTE:
Rotate arms into "brakeout" position to provide clearance

NOTE:
Insert a small screwdriver in the 1/8" hole and push down to disengage extension shaft from the speed control.

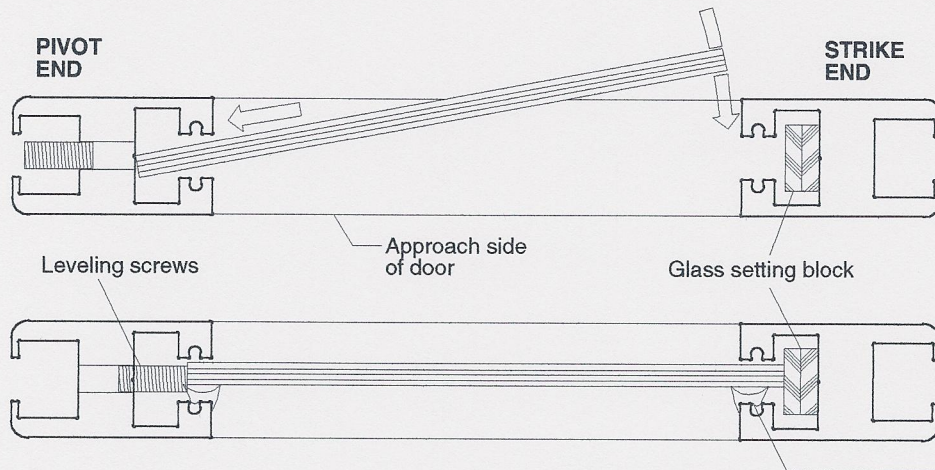


REVOLVER SUPPLEMENTAL INSTRUCTIONS

Bookfold wing glazing

S902.1

3/01



1st Step

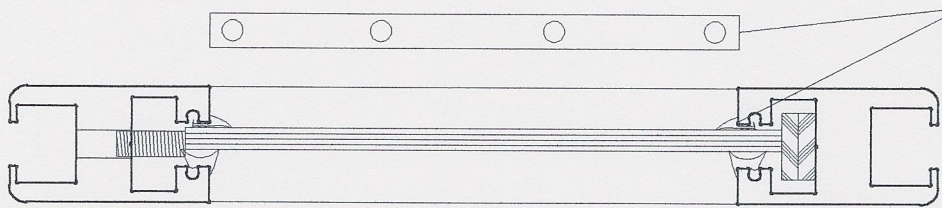
Place the panel on 2 saw horses with the glazing stops facing up. Insert the glass as shown.

2nd Step

Position these gaskets by reaching under the door panel and inserting the gaskets under the glass

NOTE:

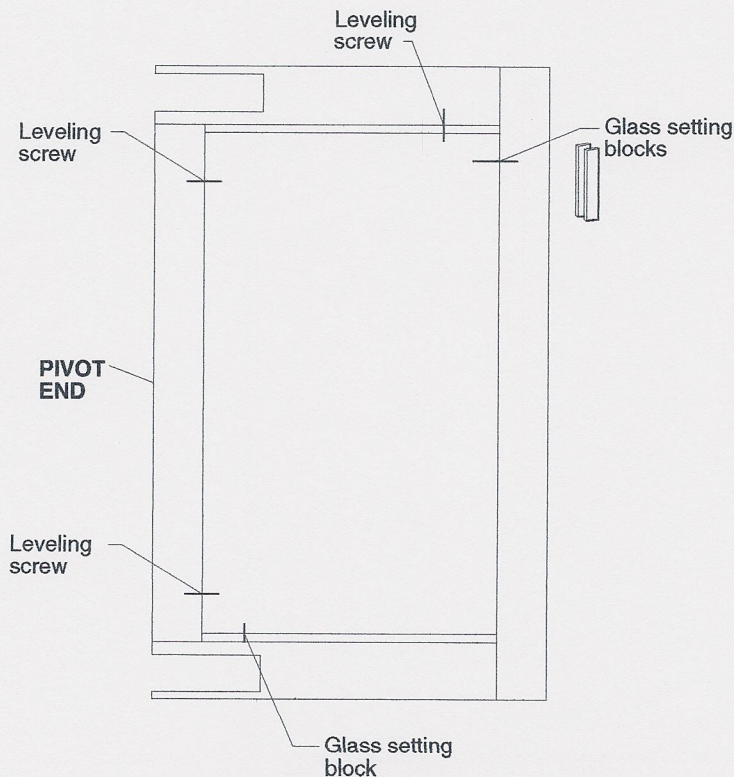
Use the leveling screws to square the door before installing the glass stops.



3rd Step

- Install the glass stops with the screws provided.
- Install the gaskets.

NOTE: do not stretch the gasket as it is being installed.



REVOLVER SUPPLEMENTAL INSTRUCTIONS

Bookfold weather stripping

S902.2

3/01

